

#### Rheometry of Admixture Containing Cement Pastes

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#### Synthesis

#### Characterization

#### Performance



#### **Copolymer Synthesis**





#### **Anionic Functionality**





#### **Copolymer Synthesis**





#### **Copolymer Synthesis**



Anionic functionality



Copolymer



#### Monomer



2-(methacryloyloxy)-ethylphosphate (monohemaphosphate, **MHP**)

#### **MHP** Synthesis



2-hydroxyethylmethacrylate (HEMA) 2-(methacryloyloxy)-ethylphosphate (monohemaphosphate, **MHP**)



# Monomer Characterization: Nuclear Magnetic Resonance (NMR) Spectroscopy





#### Monomer Characterization: <sup>31</sup>P-NMR





Chemical shift

#### Commercial "MHP"





#### **By-Products** =O =0 0 0 O=P-OH O=P-OH O=P-OH MHP (30%) O=P-OH Phosphoric O O=P-OH ÓН O=P-OH acid ÓН (14 %) O= DHP (22 %) O Pyrophosphoric acid species Pyrophosphoric. (23 %) acid (11 %) 0.5 0.0 -10.0 -12.0 -0.5 -10.5 -11.0 -11.5 ppm



#### **Reaktive Double Bonds**





#### **Crosslinked Polymer**





### **Crosslinked Polymer**





#### **Copolymer Synthesis**



functionality



Copolymer



#### Polymer Characterization: Size Exclusion Chromatography (SEC)







Hydrodynamic radius

Volume (sphere)

Porous column

## SEC Technique



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#### **Polymer Performance**







**Dispersing Types** 









#### Polymers









#### Polymer Performance: Rheology of Cement Paste







#### Polymer Performance: Rotational Rheometer







# **Mixing Protocol**

- Dispersant is added 14 minutes after the first contact of the cement paste with water
- Mixing for 1 minute
- Sample is introduced into the rheometer 15 minutes after the initial contact with mixing water



#### **Rheological Procedure**



Time

#### Raw Data



Dosage:

Melment: 0.12 %bwoc

PCE: 0.03 %bwoc

PPE: 0.03 %bwoc



#### Raw Data



#### **Rheological Models for Data Fitting**



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#### **Bingham Model**





# To be continued...







