

Die Frischbetonprüfung Selbstverdichtender Betone direkt im Mischer

The assessment of Self- Compacting Concrete in a Mixer

Current Situation

Problems during production of SCC

- Dosing accuracy at the concrete plant
 - Moisture content of (fine) aggregates
 - Change in properties of constitutive materials
(grading curve, super plasticizer etc.)
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- deviation of fresh concrete properties

Current Situation

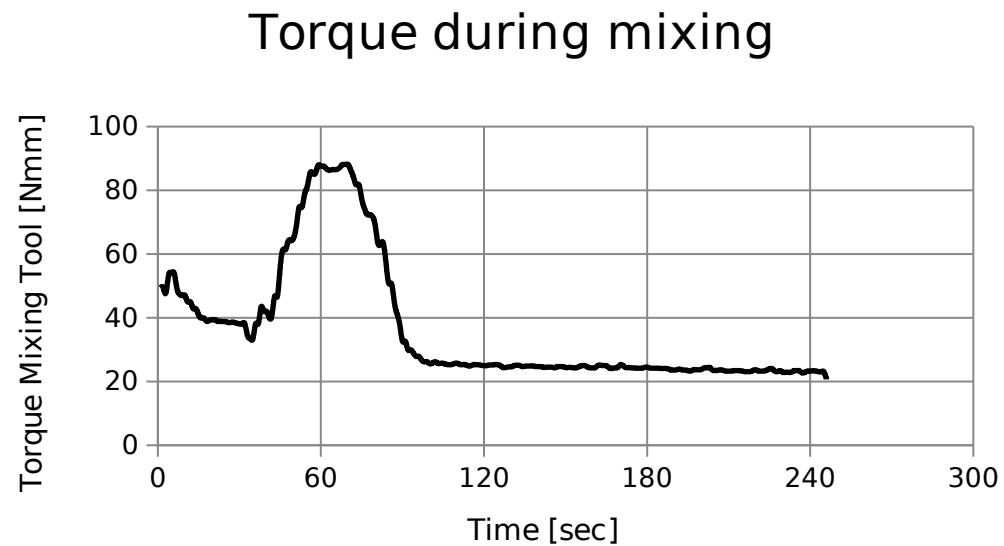
Target

- Evaluation of the flowability and the rheological properties of SCC automatically, directly after the mixing process has been finished

Current Situation

Control of the flowability of SCC during production

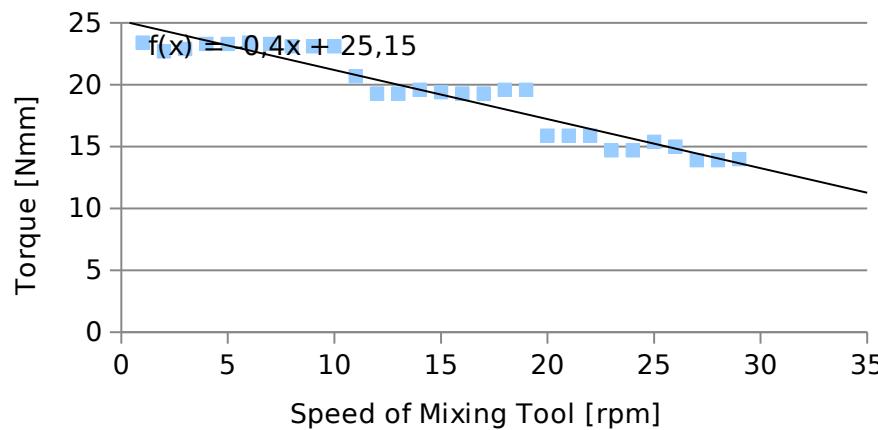
- Mixing energy



Current Situation

Control of the flowability of SCC during production

- Mixing energy
Evaluation with Bingham-Model



Problem:
Not exact enough for
SSC

Conception

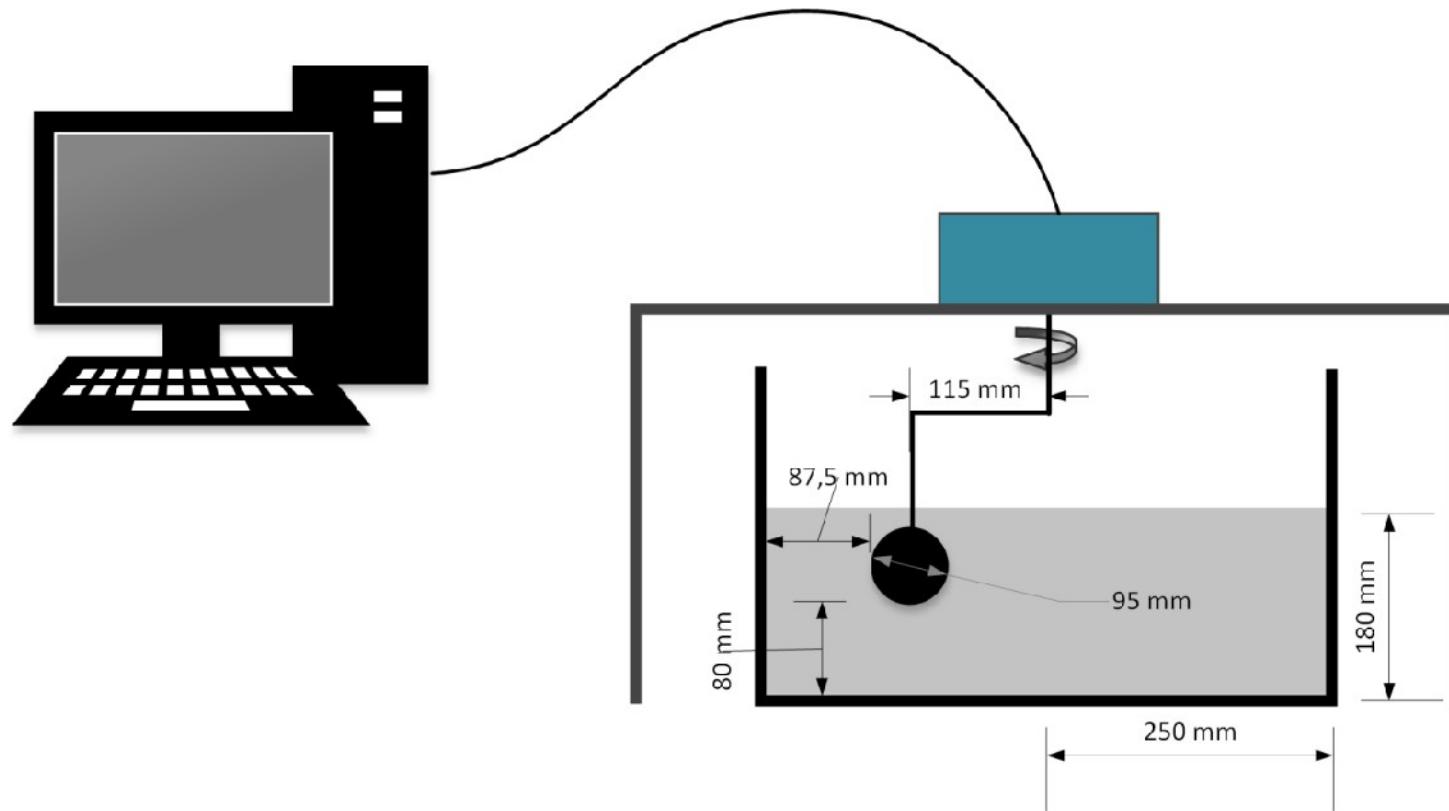
Target

- Evaluation of the flowability and the rheological properties of SCC automatically, directly after the mixing process has been finished
- At the end of the mixing process a rheometer immerses into the concrete and starts the measurement
- At this time a correction of the mixture is still possible, before it is filled into the truck

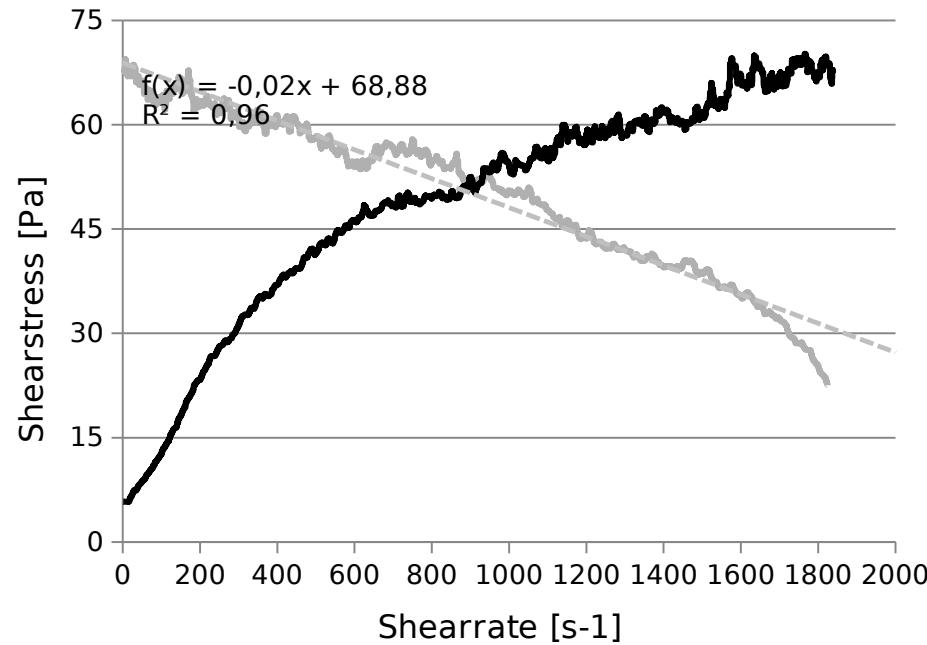
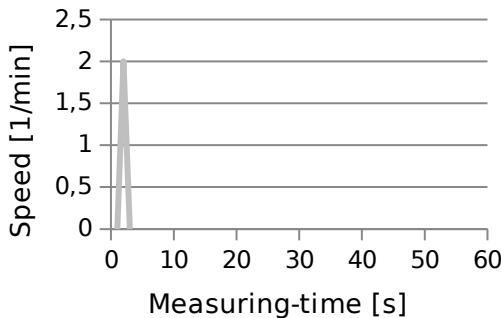
The concrete rheometer RheoCT



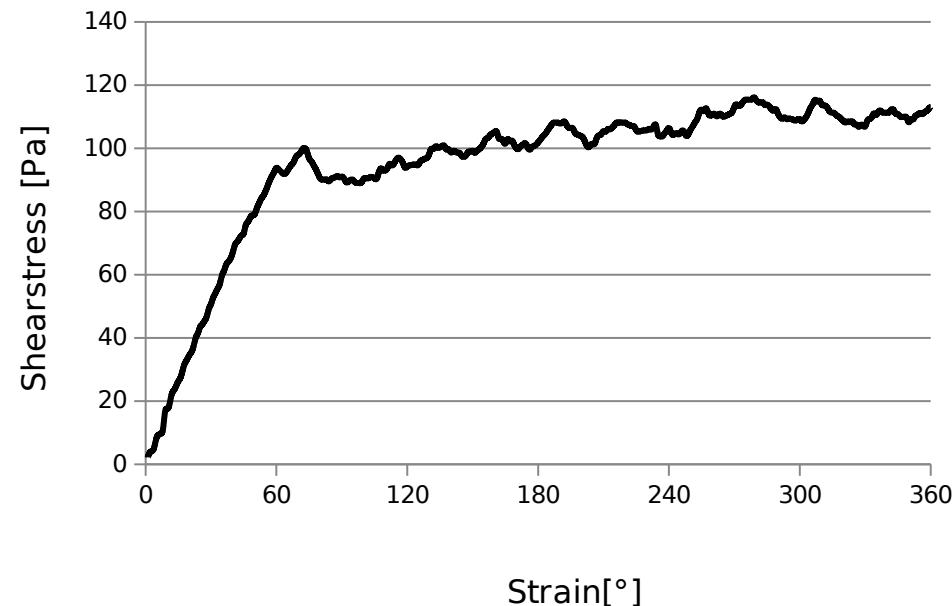
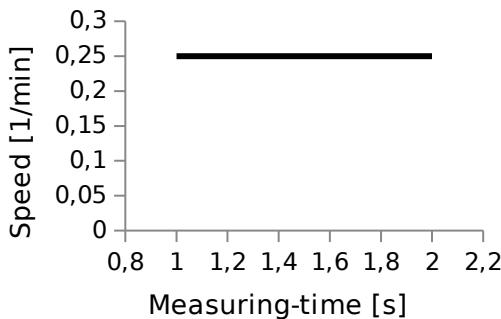
The concrete rheometer RheoCT



The concrete rheometer RheoCT

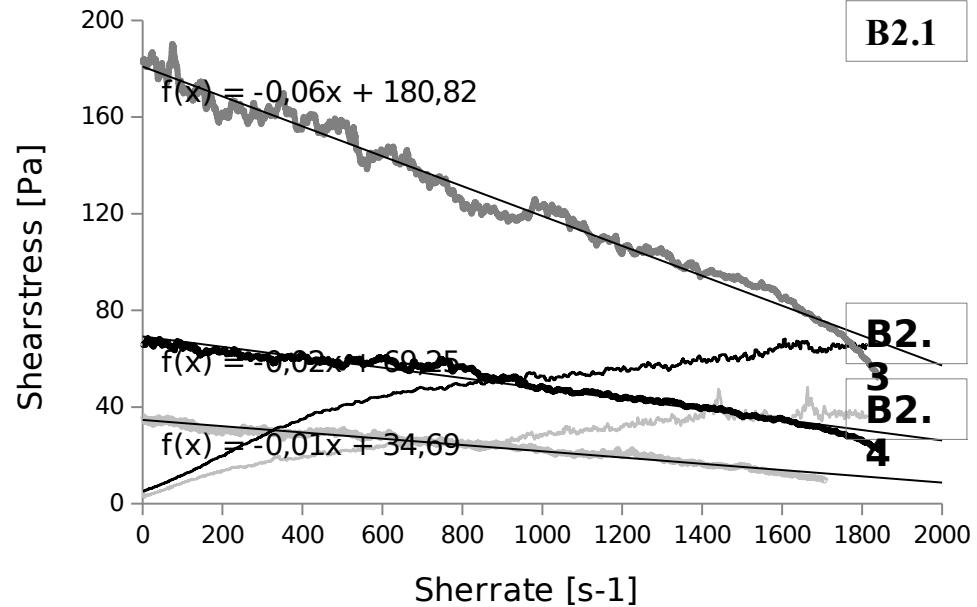


The concrete rheometer RheoCT



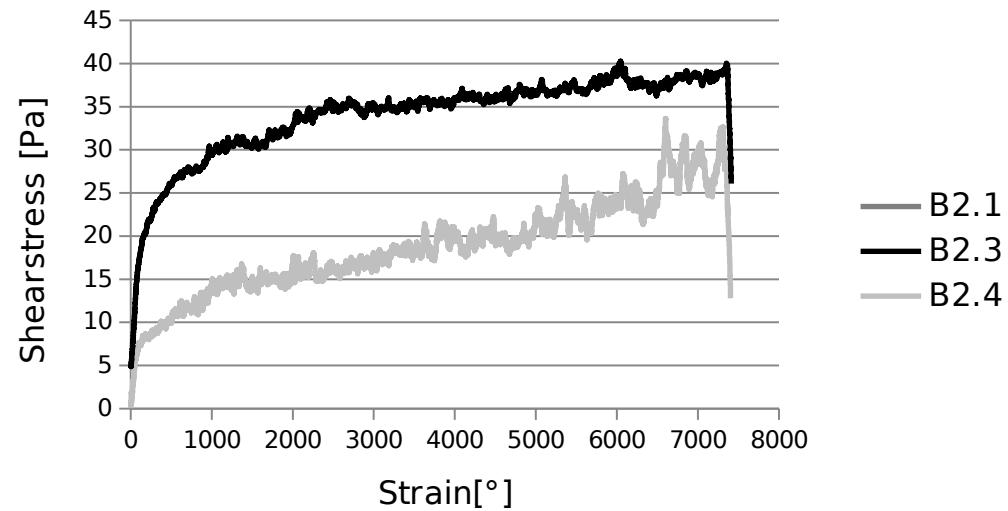
The concrete rheometer RheoCT

Concrete		B2.1	B2.3	B2.4
Water	kg/m ³	177, 7	187, 9	192, 7
Slump Flow	mm	630	790	830
V-Funnel Time	sec	11,1	6,3	4,8
Sedimentation		no	no	yes

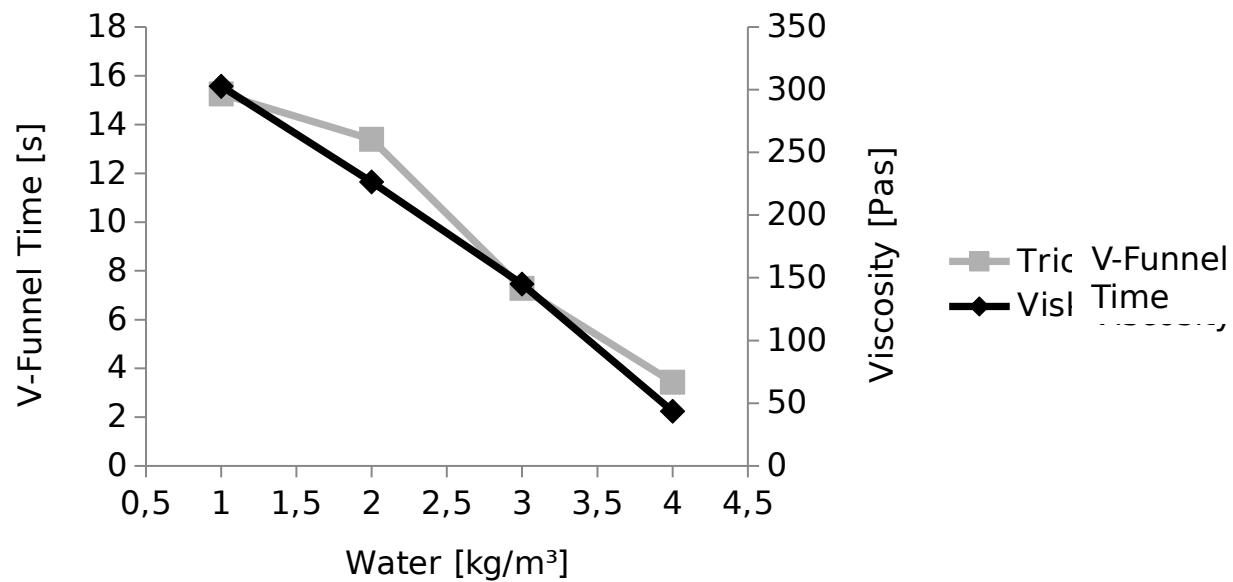


The concrete rheometer RheoCT

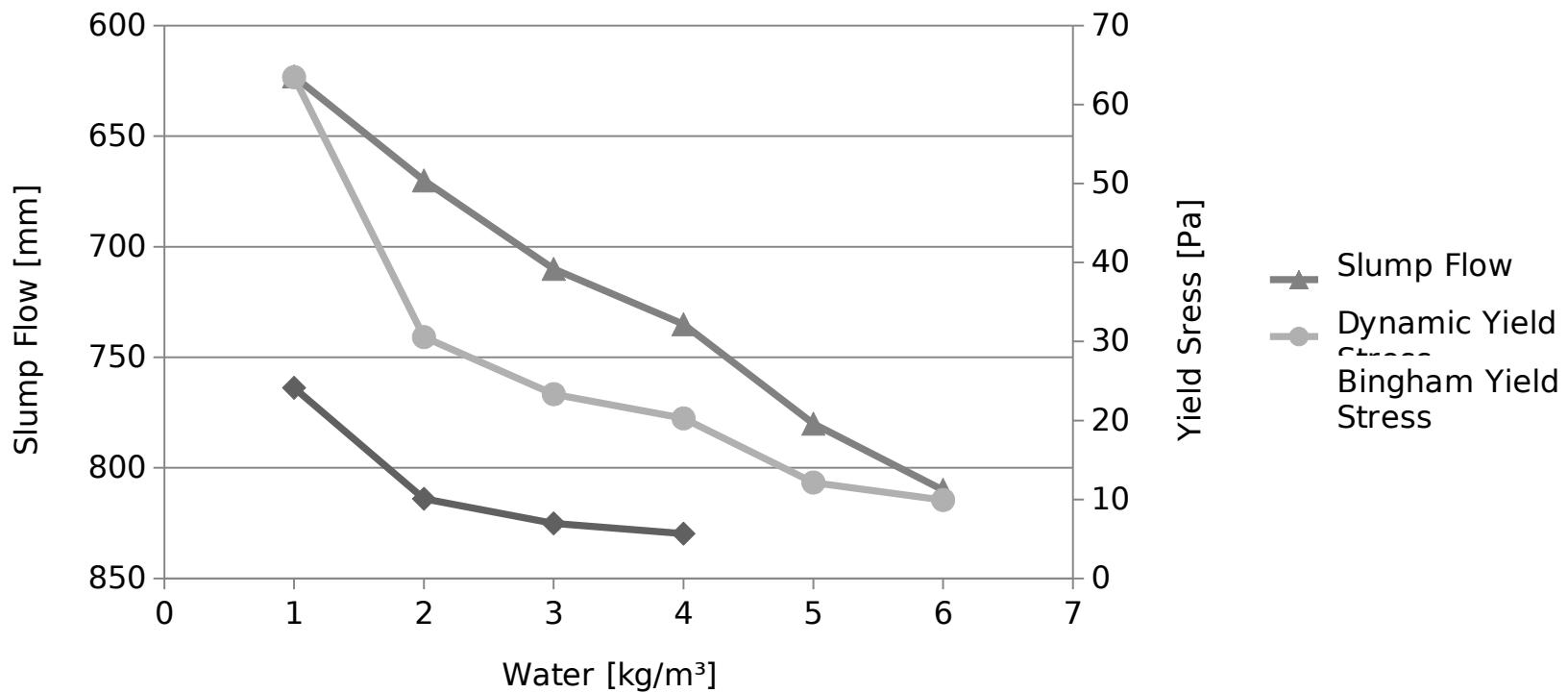
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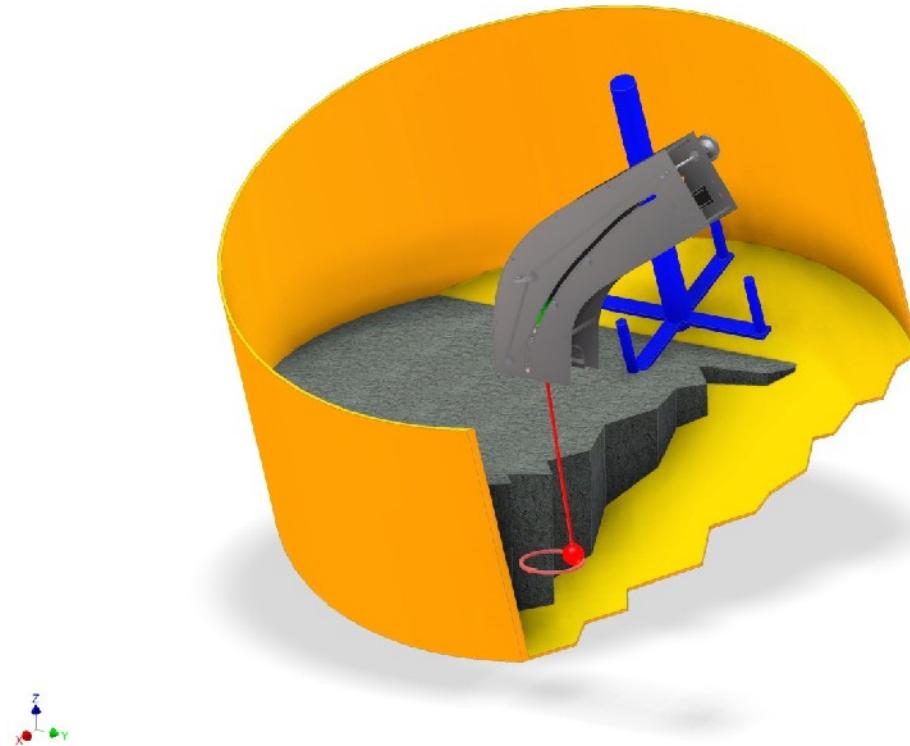
Control of the water-content



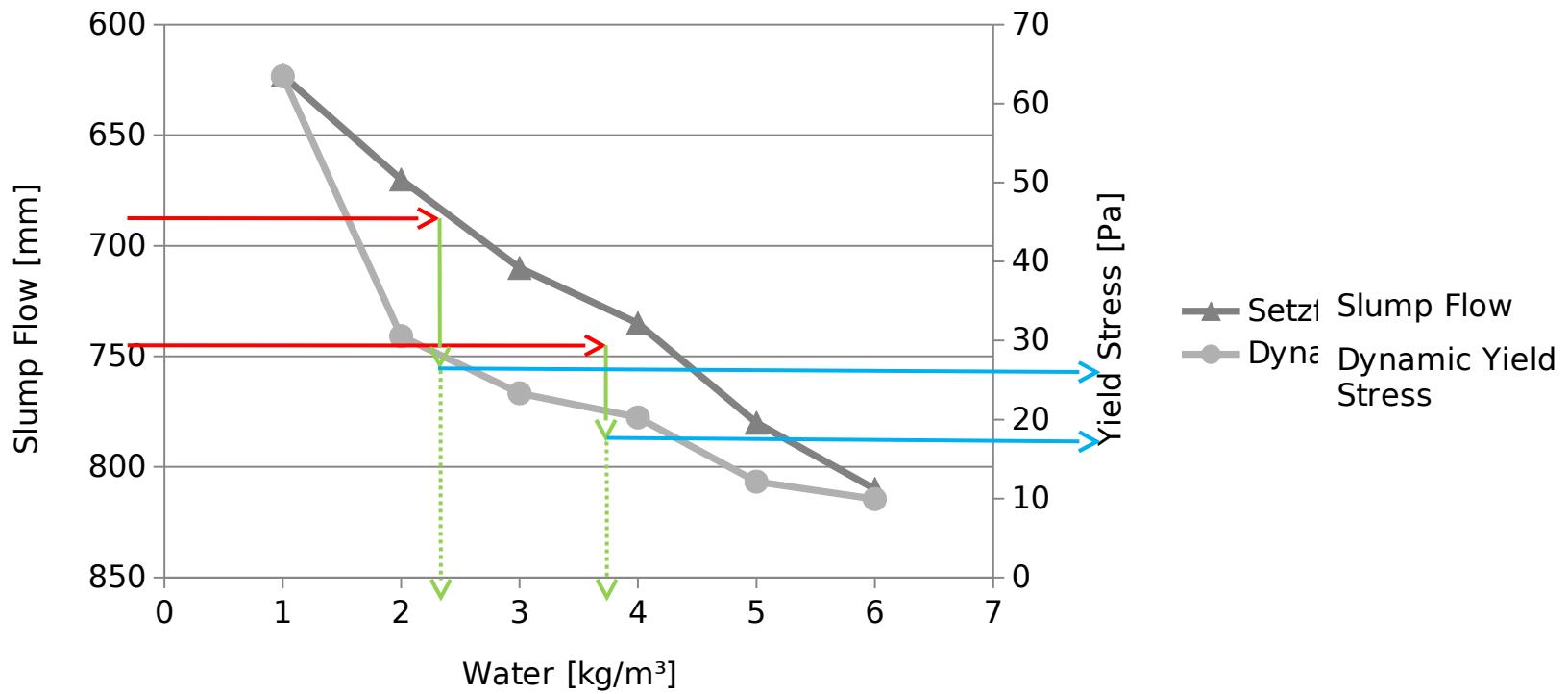
Control of the water-content



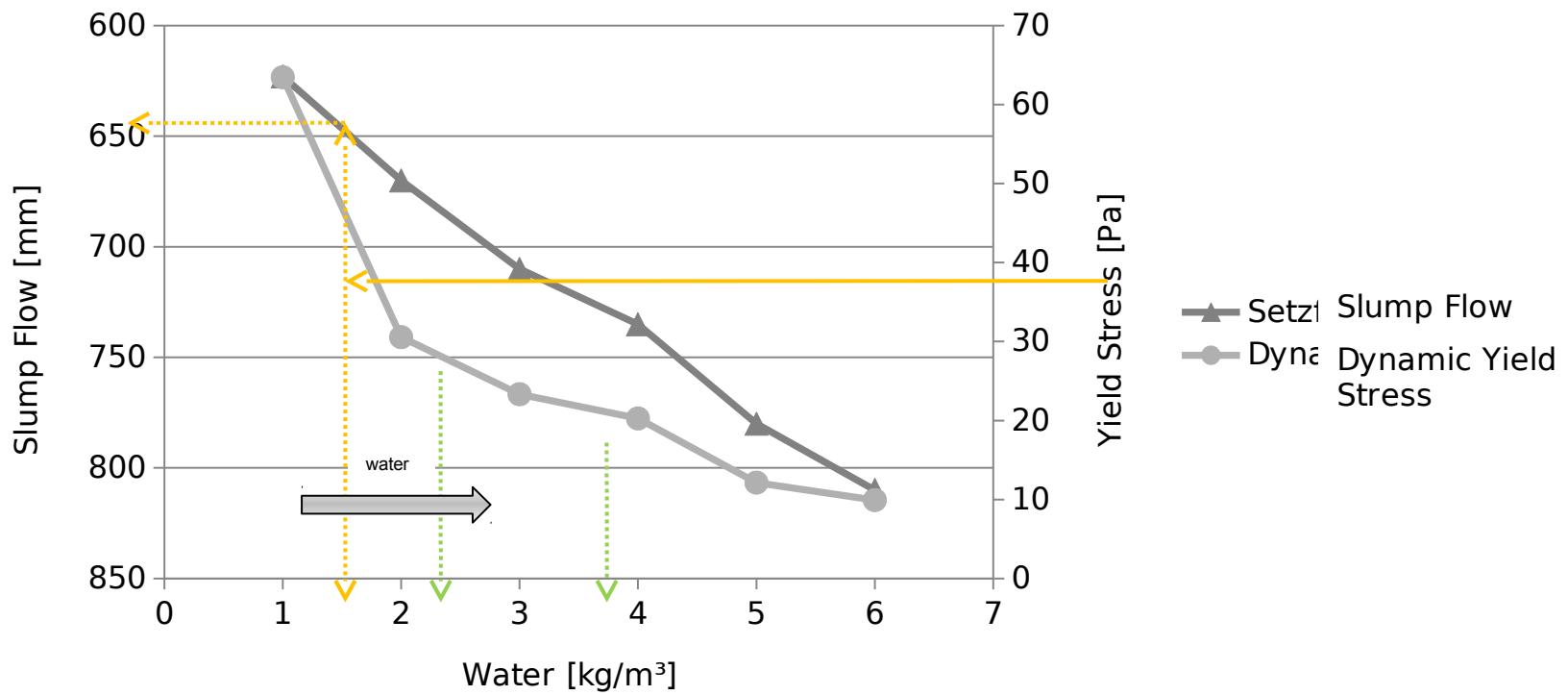
Implementation in the mixer



Control of the water-content



Control of the water-content



Conclusion

- Concrete rheometer for use in a concrete plant
- Rheological Values
- Quality control
- Fast test results
- More uniform SCC
- Less wastage
- Financial success

Thank you

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